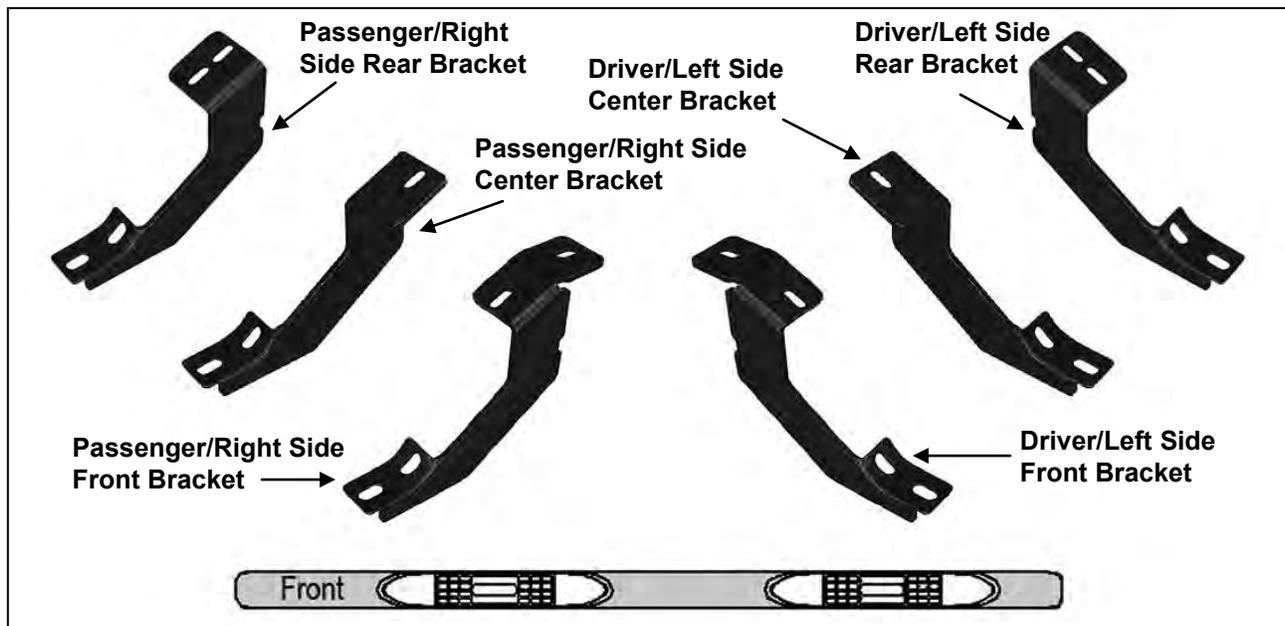


INSTALLATION INSTRUCTIONS

**SABER 5" SIDE BAR FOR
TACOMA DOUBLE CAB 05-16
PART#SSB5SB-TAC05DCSS-WB**

PARTS LIST:

| | | | |
|---|---|----|---------------------------------------|
| 1 | Driver Sidebar | 1 | Driver/Left Rear Mounting Bracket |
| 1 | Passenger Sidebar | 1 | Passenger/Right Rear Mounting Bracket |
| 1 | Driver/Left Front Mounting Bracket | 12 | 8mm T-Bolts |
| 1 | Passenger/Right Front Mounting Bracket | 12 | 8-1.25mm x 30mm Hex Bolts |
| 1 | Driver/Left Middle Mounting Bracket | 24 | 8mm Lock Washers |
| 1 | Passenger/Right Middle Mounting Bracket | 24 | 8mm ID x 24mm OD x 2mm Flat Washers |
| | | 12 | 8mm Hex Nuts |



PROCEDURE:

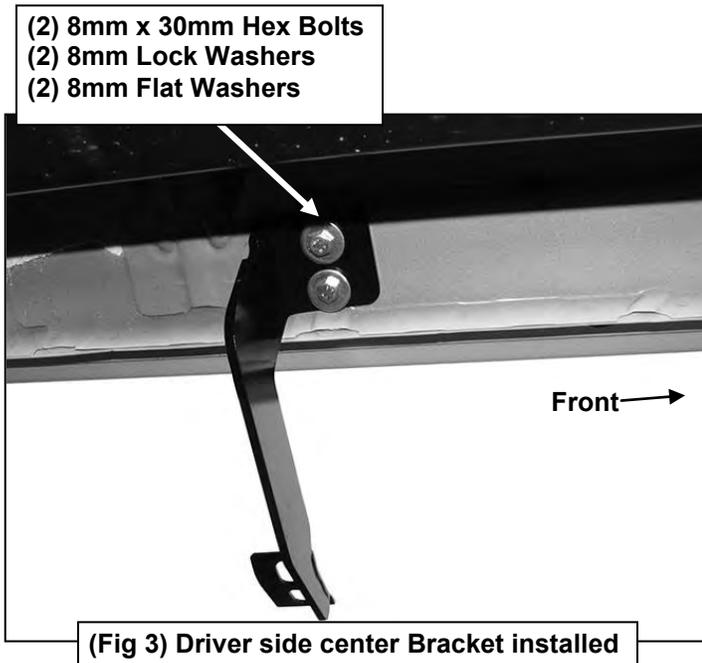
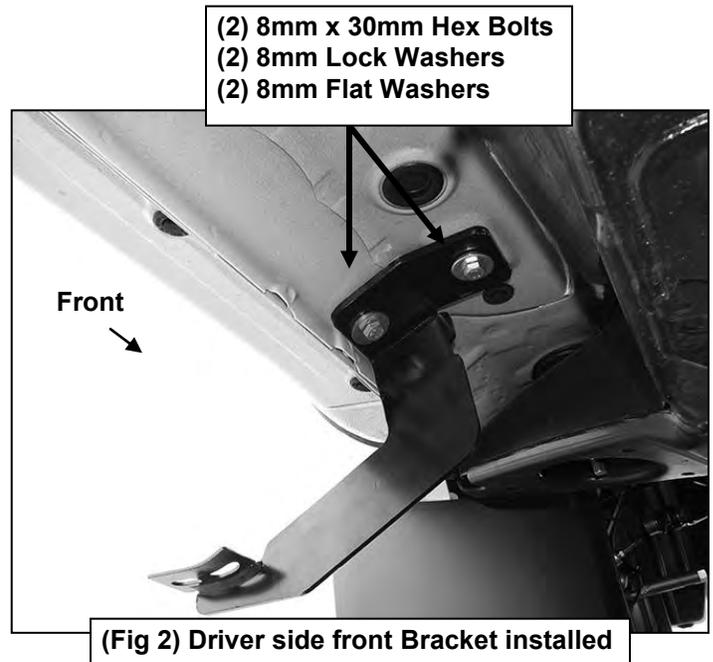
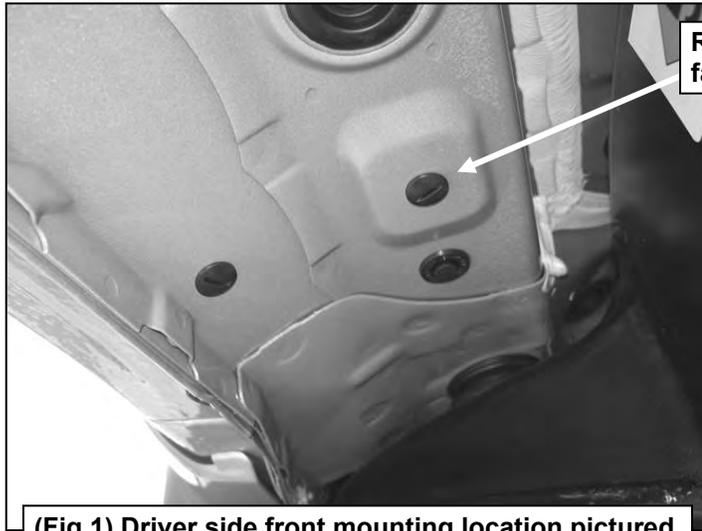
- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.**
- Starting on the driver side front of the vehicle, remove the plastic plugs or hex bolts from the factory mounting location, **(Figure 1)**. Partially attach the driver side front Mounting Bracket to the vehicle using the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, **(Figure 2)**. Leave hardware loose at this time.
- Repeat **Step 2** for center and rear Bracket installation, **(Figures 3 & 4)**.
- Select the driver Sidebar. Locate the opening in the end of the channels in the bottom of the Sidebar. Slide (3) 8mm T-Bolts into each channel, **(Figure 4)**. Carefully position the Sidebar onto the (3) Mounting Brackets. Lift the Sidebar up and slide the T-Bolts along the Sidebar to match up with the Brackets. **IMPORTANT:** Do not slide, (front to back or rotate), the Sidebar on the Brackets or damage to the finish on the Sidebar may result.
- Line up the front of the Sidebar approximately 2" back, (or locate as desired), from the front wheel opening. Attach the Sidebar to the Mounting Brackets with (6) 8mm Flat Washers, (6) 8mm Lock Washers and (6) 8mm Hex Nuts, **(Figure 5)**. Do not tighten hardware at this time.
- Level and adjust the Sidebar properly and tighten all hardware.
- Repeat **Steps 2—6** for passenger Sidebar installation.
- Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

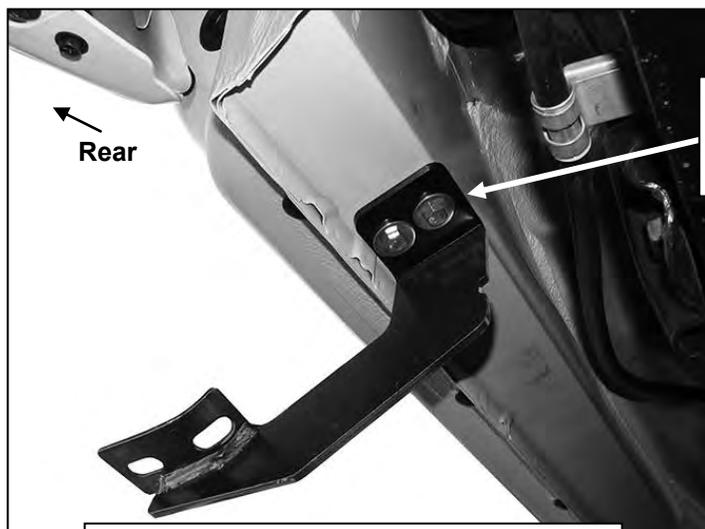
For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

Driver Side Installation Pictured

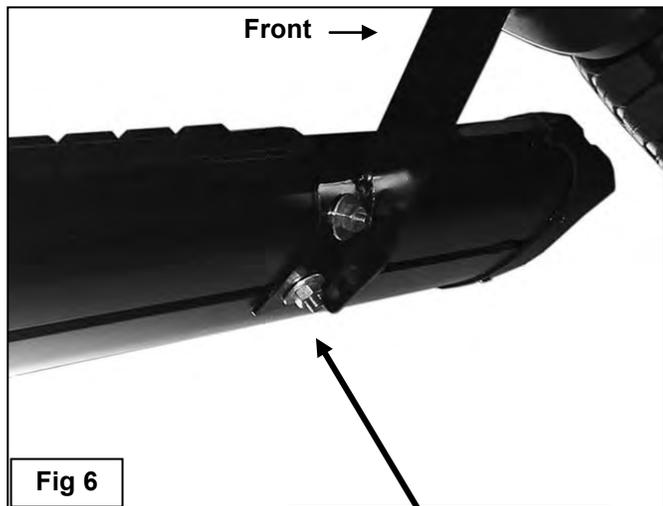
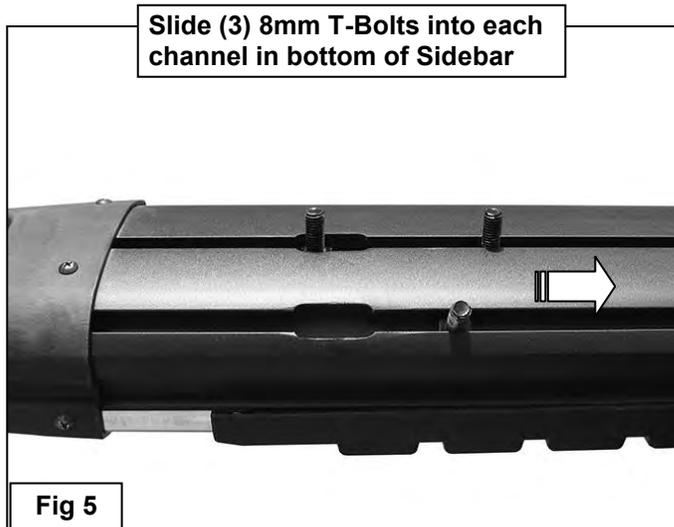


Driver Side Installation Pictured



- (2) 8mm x 30mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers

(Fig 4) Driver side rear Bracket installed



- (2) 8mm Flat Washers
- (2) 8mm Lock Washers
- (2) 8mm Hex Nuts

