

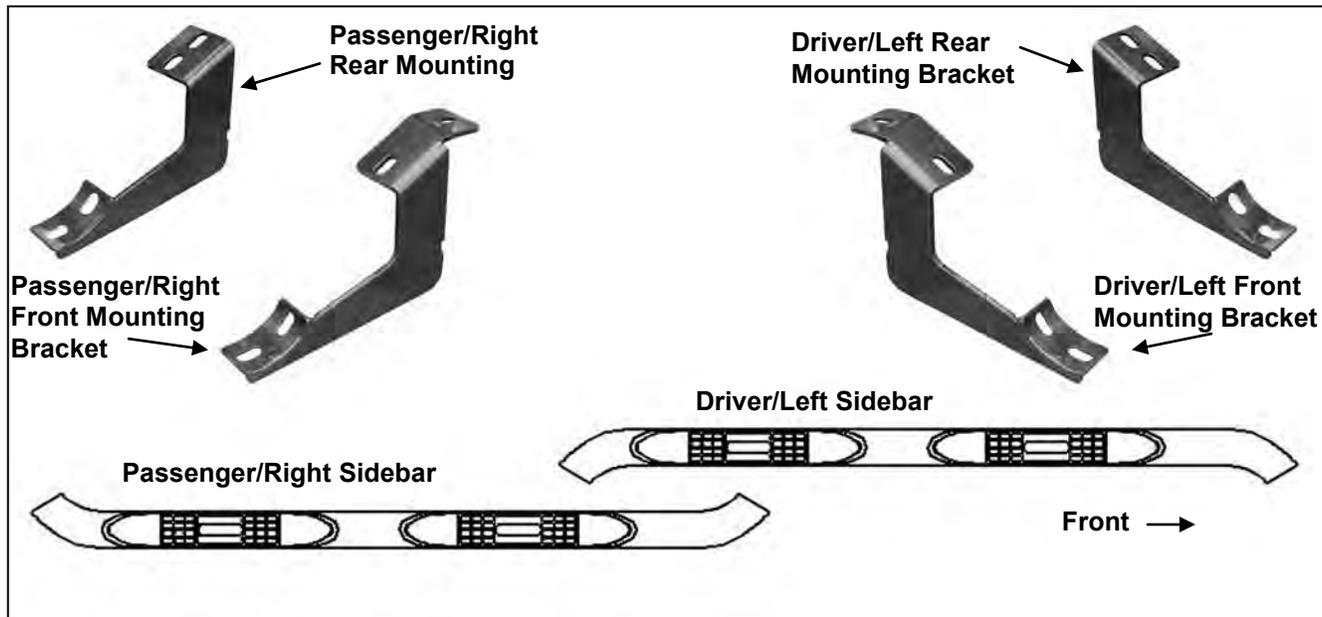
# Installation Instructions

3' ROUND BENT END SIDE BAR  
05-16 TOYOTA TACOMA ACCESS CAB

PART# SSB3-TAC05ECS2-WB SSB3-TAC05ECBK-WB

## PARTS LIST:S

1	Driver/Left Sidebar	1	Passenger/Right Rear Mounting Bracket
1	Passenger/Right Sidebar	16	8-1.25mm x 30mm Hex Bolts
1	Driver/Left Front Mounting Bracket	16	8mm Lock Washers
1	Passenger/Right Front Mounting Bracket	16	8mm ID x 24mm OD x 2mm Flat Washers
1	Driver/Left Rear Mounting Bracket		



## PROCEDURE:

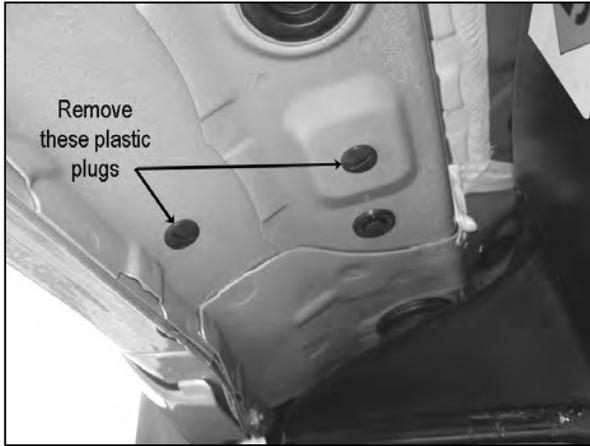
1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.
2. Starting on the driver side front of the vehicle, use a flat screw driver to remove the plastic plugs, **(Figure 1)**. Partially attach drivers side front Mounting Bracket to vehicle using the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, **(Figure 2)**. Repeat this step for installing the driver's side rear Mounting Bracket, **(Figure 3)**.
3. Align the threaded inserts on the Side Bar with the slots on the Mounting Brackets. Attach Sidebar to Mounting Brackets with the included (4) 8mm x 30mm Hex Bolts, (4) 8mm Flat Washers and (4) 8mm Lock Washers, **(Figure 3)**. Do not tighten hardware at this time.
4. Level and adjust the Sidebar properly and tighten all hardware.
5. Repeat Steps 2-4 for installing passenger Sidebar.
6. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

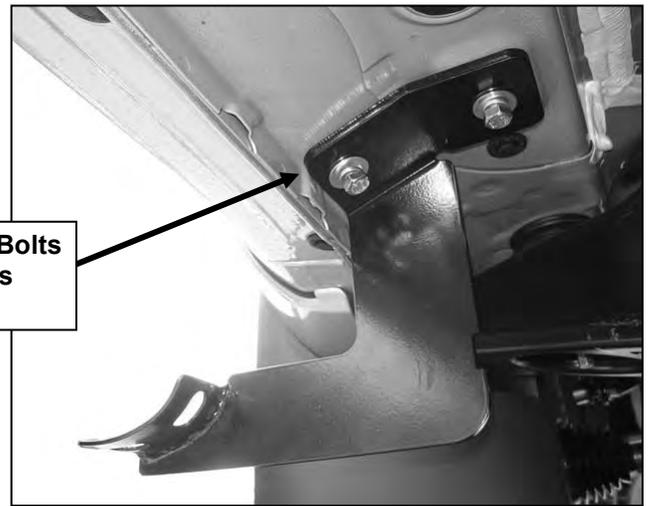
**For gloss black finishes:** Mild soap may be used to clean the Sidebar.

### Driver Side Installation Pictured



Remove these plastic plugs

(Fig 1) Driver side front mounting location



8mm x 30mm Hex Bolts  
8mm Lock Washers  
8mm Flat Washers

(Fig 2) Driver side front Bracket pictured

8mm x 30mm Hex Bolts  
8mm Lock Washers  
8mm Flat Washers



(Fig 3) Driver side rear Bracket pictured



Complete Installation