

INSTALLATION & CARE

SPEC-D
Tuning

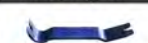
INNOVATE PROFESSIONAL SERVICE

2021-2023 FORD F150 FULL LED TAILLIGHT INSTALLATION INSTRUCTION

BEFORE INSTALLATION:

- If you experience any difficulties that the instructions did not cover, please seek assistance at a local automotive shop.
- Please wear proper protective equipment before you work on any vehicle.
- An assistant is recommended when removing the front bumper from your vehicle.
- Please be cautious when working with the bumper or any parts belonging to the vehicle's body to prevent scratching.
- Do not make direct contact with the halogen bulbs or the wire assembly until the unit has cooled down after use.

TOOLS AND SUPPLIES REQUIRED

1/4" Ratchet	8 mm Socket	Plastic Pry Bar	T20 torx socket
			

PRODUCT NUMBER

LT-F15021JMBSM-SQ-RS
LT-F15021JRBSM-SQ-RS
LT-F15021BKBSM-SQ-RS

LT-F15021BBBSM-SQ-RS
LT-F15021SMBSM-SQ-RS



LET'S START THE INSTALLATION



STEP 1

Remove (2) 8mm mounting bolts



STEP 2

Use plastic trim pry tool to unseat the
taillight



STEP 3

Remove the factory taillight



STEP 4

Disconnect the taillight harness connector



STEP 5

Remove the connector and (4) T20
mounting bolts onto the blind spot module
housing



STEP 6

Remove the connector



STEP 7

Remove the blind spot module housing from the tail light housing



STEP 8

Carefully to remove the blind spot module from the housing



STEP 9

Carefully to remove the blind spot module from the housing



STEP 10

Carefully to remove the blind spot module from the housing



STEP 11

Carefully to remove the blind spot module from the housing



STEP 12

Carefully to disconnect the blind spot module connector



STEP 13

Carefully to disconnect the blind spot module connector



STEP 14

Remove the blind spot module from the stock tail light housing



STEP 15

Carefully to connect the blind spot module connector to the new LED tail light housing



STEP 16

Carefully to connect the blind spot module connector to the new LED tail light housing



STEP 17

Carefully to install the blind spot module back to the housing



STEP 18

Carefully to install the blind spot module back to the housing



STEP 19

Carefully to install the blind spot module back to the housing



STEP 20

Carefully to install the blind spot module housing to the new LED tail light housing



STEP 21

Reinstall the (4) T20 mounting bolts for the blind spot module housing



STEP 22

Clean the metal surface with iso-propyl alcohol, and place the provided resistor on the cleaned metal surface



STEP 23

Connect the taillight harness to the new LED taillight



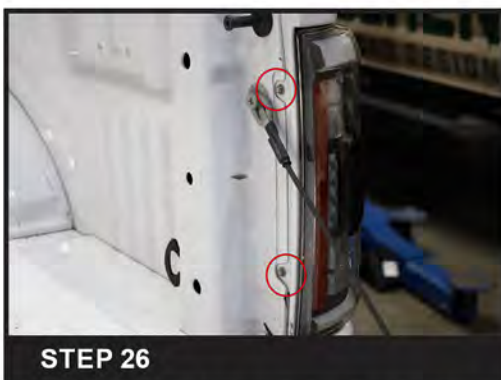
STEP 24

Connect the taillight harness to the new LED taillight



STEP 25

Seat the new LED tail light assembly in place



STEP 26

Secure the taillight by installing the (2) 8mm mounting bolts



STEP 27

Repeat all steps on the other side



STEP 28

Close the trunk to complete the installation





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