

Installation & CARE

2004-2008 F150 FENDER FLARE INSTALLATION INSTRUCTIONS

BEFORE INSTALLATION:

Failure to complete the installation according to the instructions will invalidate the warranty. This includes, but not limited to using alternative installation methods, hardware or materials.

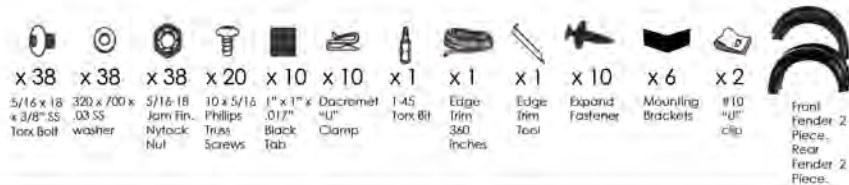
TOOLS AND SUPPLIES REQUIRED



PRODUCT NUMBER

FDF-F15004-TS-RS

PARTS LIST



LET'S START THE INSTALLATION

STEP 1 PRIOR TO INSTALLATION

Warning: Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. DO NOT USE Loctite, SuperGlue, or similar products on the hardware of the flares.

Fit: Verify the fit of the flares to vehicle (filing, sanding, or cutting may be necessary to ensure proper fit).

Painting: (optional) If paint is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser. DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER. Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.

Performance: Using larger Tires may increase the area required to turn the vehicle. Some Tire/Rim combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare.

Exhaust System: Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes (Exhaust gases should not vent directly onto flares).

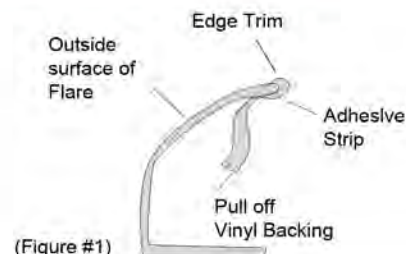
Metal Protection: All exposed fasteners and bare metal should be treated with rust resistant paint BEFORE installing flares. Spray inner fender wells with undercoating AFTER flare attachments have been completed.

Decals: Flares may interfere with decals on the vehicle. If you wish, remove decals prior to installation of flares.

STEP 2 INSTALLATION EDGE TRIM

(see Figure #1)

Remove the 1 inch tape liner from the rubber seal and apply it to the outer edge of the flare. Starting from one end go along the edge that comes in contact with the body panel and apply pressure on the tape to ensure that it adheres well; trim if there is any excess.



STEP 3 HARDWARE INSTALLATION

(Front and rear Flare see Figure #2)

- (A) Put a washer on each bolt
- (B) Put them in the holes of the flare accordingly with the bolt and washer head on the outside of the flare
- (C) Put the nuts on the other end of the bolts and tighten. Repeat with all the remaining bolts.



(Figure #2)

STEP 4 FRONT FLARE INSTALLATION

(See Figures #3 and #4)

- (A) Remove and save the five factory hex screws, located inside the wheel well rim
- (B) Attach mounting brackets to the front flare through the top three holes in flare and 1/4" hole on the bracket with the Tuf-lok fasteners as shown in the following two illustrations. See (Figures #3 and #4)
- (C) Holding the flare in place on the fender, apply moderate pressure to the outside surface of the flare and fasten using the factory hex screw removed earlier.
- (D) Note: Some model years may not have a factory fastener at the top of the wheel well. If this fastener is not present on your vehicle, please refer to following steps:

1. Pull splash shield back from behind the fender
2. Slide a supplied U Clip on the splash shield
3. Attach flare, and use the supplied Truss Head Screw instead of the factory fastener. The screw will be inserted into the clip you just installed.



FIGURE #3

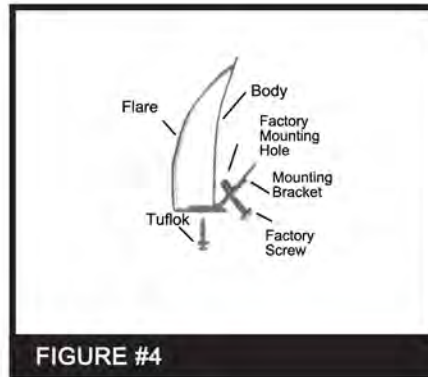


FIGURE #4



PHOTO #1

Pull splash shield from behind the fender. Install a supplied "U" clip on the splash shield as shown

STEP 5 REAR FLARE INSTALLATION

(see Figure #5 #6 #7)

- (E) Hold the flare in position with moderate pressure. Using the holes in the flare as a guide, mark the wheel well lip where each hole is.
- (F) Remove flare and stick a black Mylar tab over each marked location on the wheel well lip. Slide the supplied clamps over each tab location. See Figures #5, 6, and 7
- (G) Starting with the two corner holes, fasten the supplied screws but keep loose.
- (H) Ensuring the flare is properly located on the fender, install remaining screws. Applying moderate pressure to the outside surface of the flare tighten screws beginning with the two corner locations and then the two bottom screws. Tighten the top center screw last.

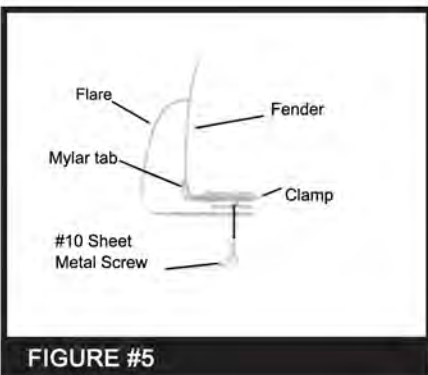


FIGURE #5

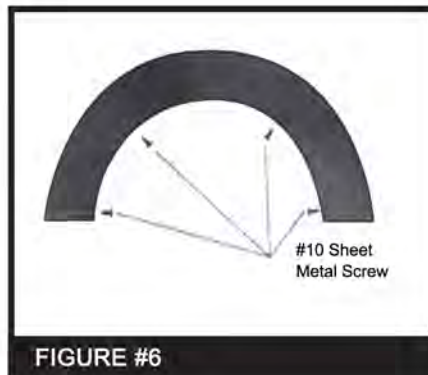


FIGURE #6



FIGURE #7