

INSTALLATION & CARE

SPEC-D
Tuning

INNOVATE PROFESSIONAL SERVICE

2018 UP FORD F150 PROJECTOR HEADLIGHT INSTALLATION INSTRUCTION

BEFORE INSTALLATION:

- If you experience any difficulties that the instructions did not cover, please seek assistance at a local automotive shop.
- Please wear proper protective equipment before you work on any vehicle.
- An assistant is recommended when removing the front bumper from your vehicle.
- Please be cautious when working with the bumper or any parts belonging to the vehicle's body to prevent scratching.
- Do not make direct contact with the halogen bulbs or the wire assembly until the unit has cooled down after use.

TOOLS AND SUPPLIES REQUIRED

1/4" Ratchet	10 mm Socket	7 mm Socket	8 mm Socket
			
Trim Pad Remover	Plastic Pry Bar	Needle nose plier	Socket Extension
			

PRODUCT NUMBER

2LHP-F15018-TM
2LHP-F15018JM-TM
2LHP-F15018BK-TM
2LHP-F15018G-TM



LET'S START THE INSTALLATION



STEP 1

Remove the (14) plastic fastener clips



STEP 2

Remove the plastic radiator cover



STEP 3

Remove the (2) 7mm front bumper upper molding mounting bolts for both side



STEP 4

Gently pull out the front bumper upper molding at the side for both side



STEP 5

Remove the front bumper upper molding



STEP 6

Disconnect the temp sensor harness



STEP 7

Remove the (4) 10mm front grille mounting bolts at the top



STEP 8

Remove the 8mm front grille mounting bolt at the bottom of the headlight for both side



STEP 9

Pull out and remove the front grille



STEP 10

Remove the (3) 10mm bolts on the bumper upper molding side bracket



STEP 11

Unclip the bumper upper molding side bracket



STEP 12

Remove the bumper upper molding side bracket



STEP 13

Remove the 8mm and the 10mm bolt on the headlight lower support bracket



STEP 14

Separate the air duct with the headlight lower support bracket



STEP 15

Remove the plastic fastener clip and the (2) 10mm headlight mounting bolt at the top of the headlight



STEP 16

Unseat the factory headlight housing



STEP 17

Disconnect the headlight harness and remove the factory headlight housing



STEP 18

Remove the parking light socket from the OE headlight housing



STEP 19

Remove the light bulbs from the parking light socket



STEP 20

Install the parking light socket to the T10 plug from the new headlight housing, (+) to (+) and (-) to (-)



STEP 21

Install the parking light socket to the new headlight housing



STEP 22

Remove the turn signal light socket from the stock headlight housing



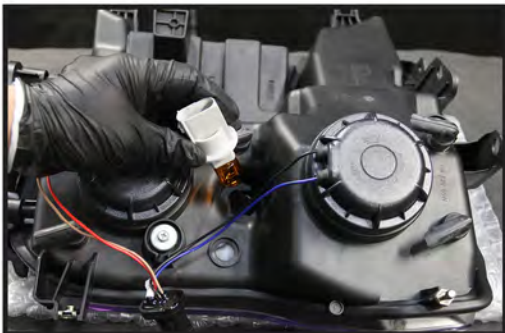
STEP 23

Remove the turn signal bulb from the stock light socket



STEP 24

Install the turn signal bulb to the new headlight light socket



STEP 25

Install the the turn signal light socket to the new headlight housing



STEP 26

Parking light socket and turn signal light socket installed



STEP 27

Connect the headlight harness



STEP 28

Seat the new headlight assembly in place



STEP 29

Reinstall the plastic fastener clip and the (2) 10mm headlight mounting bolt at the top of the headlight



STEP 30

Reinstall the air duct



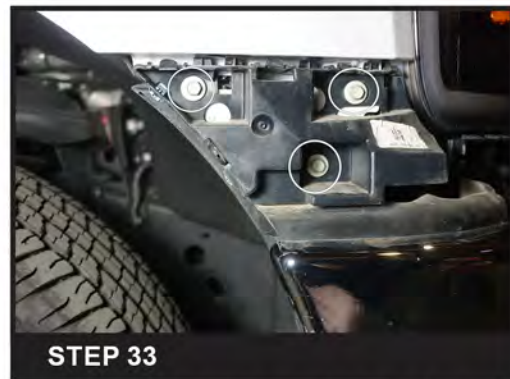
STEP 31

Reinstall one 8mm and one 10mm bolt on the headlight lower support bracket



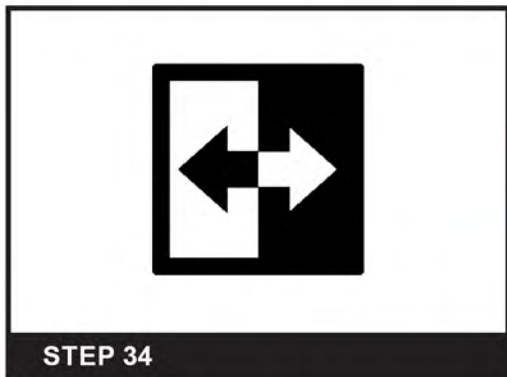
STEP 32

Reinstall the upper moding side bracket



STEP 33

Reinstall the (3)10mm bolts on the bumper upper moding side bracket



STEP 34

Repeat steps for other side



STEP 35

Reinstall the front grille



STEP 36

Reinstall the 8mm front grille mounting bolt for both side



STEP 37

Reinstall the (4) 10mm front grille mounting bolts at the top



STEP 38

Reconnect the temp sensor harness



STEP 39

Reinstall the front bumper upper moding



STEP 40

Reinstall the (2) 7mm front bumper upper molding mounting bolts for both side



STEP 41

Reinstall the plastic radiator cover



STEP 42

Reinstall the (14) plastic fastener clips



STEP 43

Close the hood and complete the installation



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BEAM ADJUSTER