

# SPEC-D *Tuning*

## 2011-2014 CHEVY CRUZE HEADLIGHTS INSTALLATION INSTRUCTIONS

If you experience any difficulties that the instruction did not cover, Please seek assistance at a local automotive shop

Please wear protection before you work on any vehicle.



An assistant is useful when removing the front bumper from your vehicle.

Please be cautious when working with the bumper or any parts belonging to the vehicle's body to prevent scratching.

Do not make direct contact with the halogen bulbs or the wire assembly until the unit has cooled down after use.

### TOOLS AND SUPPLIES REQUIRED

¼" Drive Ratchet

7mm Socket

6" Extension

Trim Pad Remover

T20 Socket

10mm Socket

If your Headlight is Halo type, you also need:

Wire Stripper

4 Blue Female Quick Wire Connectors

Wire Crimper

2 Red Wires (8 inch)

4 Blue Quick Splice Wire Connectors

2 Black Wires (8 inch)

4 Blue Male Quick Wire Connectors

### Product Part Numbers:

LH-CRU11JM-RS



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1. (8) T20 screws location



2. Remove the (8) T20 screws



3. (3) T20 screws location



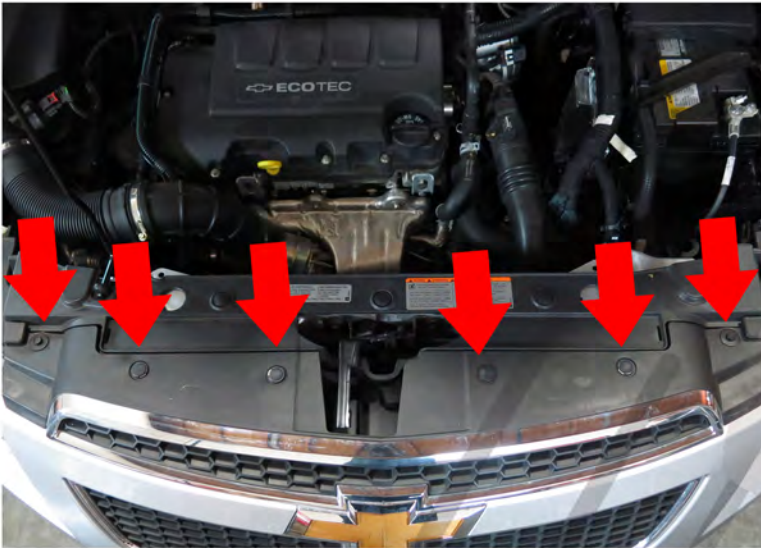
4. Remove the (3) T20 screws



5. Remove the (3) T30 screws



6. Remove the bumper light socket



7. (4) plastic clips and (2) 10mm bolts location



8. Remove the (2) 10mm bolts



9. Remove the (4) plastic clips



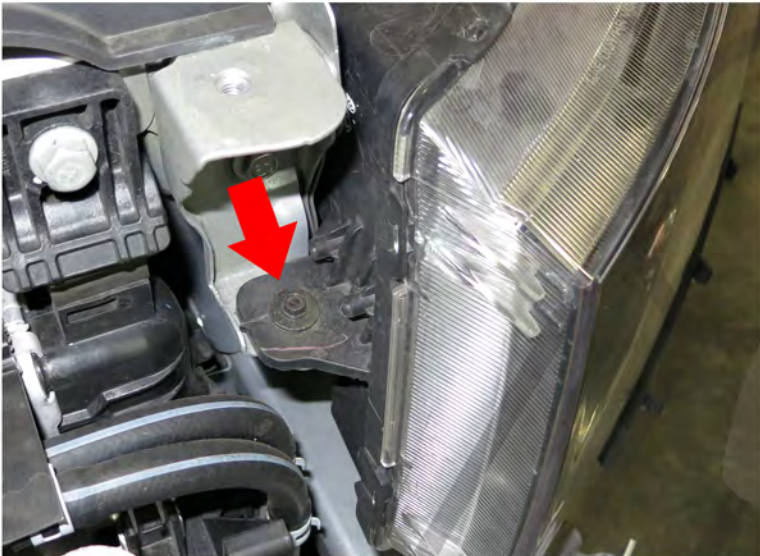
10. Remove the front bumper



11. Disconnect the fog light harness



12. Disconnect the air temp sensor harness



13. 7mm bolt location



14. Remove the 7mm bolt



15. (2) 7mm bolts location



16. Remove the 7mm bolt



17. The 7mm bolt location



18. Remove the 7mm bolt



19. Remove the headlight



20. Remove the headlight bulb



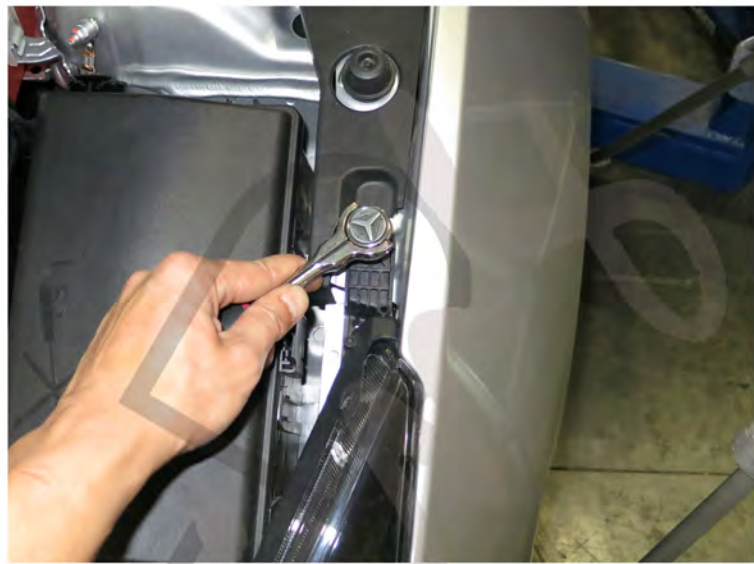
21. Remove the signal light bulb



22. Install the headlight into the new headlight



23. Install headlight harness



24. Tighten the 7mm bolt



25. Tighten the 7mm bolt



26. Tighten the 7mm bolt



27. Connect air temp sensor harness



28. Connect fog light harness



29. Replace the front bumper



30. Replace the (4) plastic clips



31. Tighten the (2) 10mm bolts



32. Replace the bumper light socket



33. Tighten the (3) T30 screws



34. Tighten the (8) T20 screws  
Please repeat the steps from 1 to 34 for the opposite side



35. The installation is now complete

SPEC DTuning